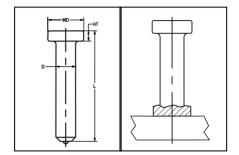


## TRU-FIT PRODUCTS • TRU-WELD

## QUALITY WELD STUDS, STUD WELDING EQUIPMENT AND FASTENERS SINCE 1928

Atlanta ● Calgary ● Chicago ● Dallas ● Denver ● Houston ● Las Vegas ● Medina ● New York City ● Salt Lake City ● Smithville ● Toronto ● Vancouver



## SHEAR CONNECTOR - FULL WELD BASE

TYPE **SC** STUD

TYPE F FERRULE SUPPLIED

Head Diameter (HD) - 1-5/8" for all 1" Shear Connectors. Head Height (HT) - 1/2" for all 1" Shear Connectors.

| WELD STUD SPECIFICATIONS |                    |                      | WELD STUD PACKAGING  |                        |                         | WELD STUD WEIGHTS |                  |                          |
|--------------------------|--------------------|----------------------|----------------------|------------------------|-------------------------|-------------------|------------------|--------------------------|
| <b>D</b> Diameter        | <b>L</b><br>Length | TRU-WELD Part Number | Pieces<br>Per<br>Box | Boxes<br>Per<br>Pallet | Pieces<br>Per<br>Pallet | Box<br>Weight     | Pallet<br>Weight | 1,000<br>Piece<br>Weight |
| 1"                       | 3-1/4              | SC16-052-12          | 75                   | 27                     | 2,025                   | 70 lbs.           | 1,809 lbs.       | 894 lbs.                 |
| 1"                       | 4-1/4              | SC16-068-12          | 50                   | 27                     | 1,350                   | 57 lbs.           | 1,539 lbs.       | 1,140 lbs.               |
| 1"                       | 5-1/4              | SC16-084-12          | 50                   | 27                     | 1,350                   | 67 lbs.           | 1,809 lbs.       | 1,340 lbs.               |
| 1"                       | 6-1/4              | SC16-100-12          | 40                   | 27                     | 1,080                   | 63 lbs.           | 1,701lbs.        | 1,575 lbs.               |
| 1"                       | 7-1/4              | SC16-116-12          | 40                   | 27                     | 1,080                   | 72 lbs.           | 1,944 lbs.       | 1,800 lbs.               |
| 1"                       | 8-1/4              | SC16-132-12          | 85                   | 9                      | 765                     | 171 lbs.          | 1,539 lbs.       | 2,012 lbs.               |
| 1"                       | 9-1/4              | SC16-148-12          | 50                   | 9                      | 450                     | 112 lbs.          | 1,008 lbs.       | 2,240 lbs.               |

<u>Shear Connectors</u> are used in all types of concrete connections. They can be welded to a flat surface, or to the inside or outside of an angle.

<u>Length:</u> Length is listed before weld. Stud diameters 1" will be approx. 1/4" shorter after weld.

TRU-WELD shear connectors can be made in any length above the standard minimum.

<u>Material:</u> Low carbon steel, ASTM A29 / A108, 1010-1020. SC Studs are also available in weldable stainless steel. Type 302 is the most commonly used.

| CHUCK  | FOOT   | GRIP   | FERRULE FOOT     |
|--------|--------|--------|------------------|
| PART # | PART # | PART # | PLATE (DUAL LEG) |
| CH-100 | B-3C   | GC-100 | QN-100           |

| Mechanical Property Requirements |                    |  |  |  |  |
|----------------------------------|--------------------|--|--|--|--|
|                                  | Type B             |  |  |  |  |
| Tensile Strength                 | 65,000 psi<br>min. |  |  |  |  |
| Yield Strength                   | 51,000 psi<br>min. |  |  |  |  |
| Elongation (% in 2 in.)          | 20% min.           |  |  |  |  |
| Elongation (% in 5x dia.)        | 15% min.           |  |  |  |  |
| Reduction of Area                | 50% min.           |  |  |  |  |

Type B Studs are headed, bent, or of other configuration that are used as an essential component in composite beam design and construction.